Work Ord Monday, May 3												Page 1
Item ID: Revision ID:	D3913-9		,	Accept					Setup	Start		
Item Name:	Hinge Rib									Stop		
Start Date: Required Date: Reference:	5/31/2010	Start Qty: 3.00 Req'd Qty: 3.00			Cust Item I Customer:	D:						
Approvals:	Process Pla	an: M	Date: [0-5-3]	Tooling:	D:	ate:			Run	Start		
	QC:		Date:	SPC (Y/N):	Da	ate:	<u></u>			Stop		
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	vision Nbr										
D3913	A											
Large Fab			be as per dwg D3913 e identification marks and debu	-, 5			(3				
110 QC Quality Control		QC5- Inspect part cor	npleteness to step on W/O	0.00 Side	05-31 Ida			(3)				
120 Packaging Packaging		Identify as per dwg &	Stock Location: WA	0.00 SAD	o6 - 61			3	<u>)</u>			

Dart Aerospace Lt

W/O:			W	ORK ORDER CHANG	GES				
DATE	STEP	PRO	Ву	Da	ate Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
			· · · · · · · · · · · · · · · · · · ·						
Part No	•	PAR #:	Fault Cat	egory:	NCR: Ye	s No	DQA:	Date:	· · · · · · · · · · · · · · · · · · ·
Resolution:			Dispositi	QA: N/C	Closed	d:	Date:		
NCR:		\	WORK ORE	DER NON-CONFORM	ANCE (N	CR)			
DATE	STEP	Description of NC	Corrective Action		Section B		/erification	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		n & ite	Section C	Chief Eng	QC Inspector
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				78 A					
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Work Order ID 59293

Monday, May 31, 2010 11:36:39 AM



Page 2

Item ID:

D3913-9

Accept

Setup Start

Stop



Revision ID:

Item Name: **Start Date:**

Hinge Rib

5/31/2010

Start Qty: 3.00

Req'd Qty: 3.00



Date: _____

Cust Item ID:

Customer:

Reference:

Approvals:

Required Date: 6/2/2010

QC:

Process Plan:

Date:

Tooling:

Date:

Date:

Start Run

Stop

Sequence ID/

Work Center ID

Operation Description Set Up/ **Run Hours**

SPC (Y/N):

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

130

QC21- Final Inspection - Work Order Release

0.00

Memo

Quality Control

0.00

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		7 - 1 - 1						
W/O:			WC	RK ORDER CHANG	iES			
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date Qty	. Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA :	Date: _	
	R	esolution:	Disposition	1:	_ QA: N/C Cld	osed:	Date: _	
NCR:			WORK ORDE	ER NON-CONFORM	ANCE (NCR)		, , ,
DATE	STEP	Description of NC			ion B	Verification	Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
• •								
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Picklist Print

Monday, May 31, 2010 11:36:39 AM

Work Order ID: 59293

D3913-9

Parent Item Name:

Hinge Rib

Comments:

Parent Item:

IPP Rev:A new issue DD 10.03.19 verified by:EC



Start Date: 5/31/2010

Required Date: 6/2/2010

Start Qty: 3.00

Required Qty: 3.00

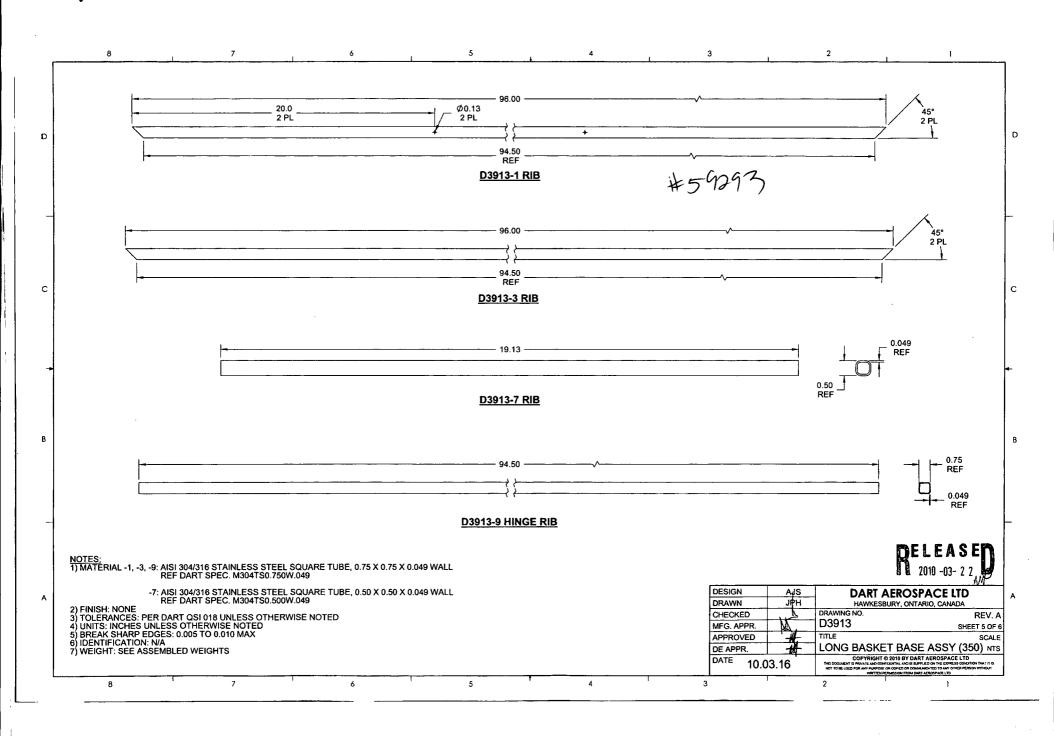
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.750W.049		Purchased	No			100	f	125.4484	7.875	24.86842			
										SAO	10	-04	- 3/

304 SQ Tube .75x.75x.049W

Location	Loc Qty	Loc Code	
MAT	125.4483789		
113763	0		
114323	33.2519289		
114677	92.19645		
MAT017	3.68448E-05		_
114298	3 6845F-05		

Dart A	leros	pace	Ltd
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W/O:			W	ORK ORDER CHAI	NGES						
DATE	STEP	PRO	DCEDURE CH		Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	:	PAR #:	Fault Cat	egory:	NCR	Yes 1	No DQA:	Date: _			
Resolution:			Dispositi	on:	QA: I	QA: N/C Closed: Date:					
NCR:			WORK ORI	DER NON-CONFOR	MANCE	(NCR))				
DATE	STEP	Description of NC	Corrective Action Secti				Verification	Approval	Approvaí		
DAIL	SILI	Section A	Initial Chief Eng	Action Description Chief Eng	on	Sign & Date	Section C	Chief Eng	QC Inspector		
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W/O:			W	ORK ORDER CHANC	GES					-
DATE	STEP	PF	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									•••	
Part No		PAR #:								
Resolution:			Disposition	QA	N/C CI	osed:		Date:		
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR	1)	**1		3
DATE	STEP	Description of NC Section A	Initial Action Des		scription Sign		Sign & Verification Section C		Approval Chief Eng	Approval QC Inspector
						1				